



PRODUCT SPECIFICATION SHEET

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Epoxy Curing Agent 100 KA (ECA 100KA)

Description	Test Method	Acceptance Range
APPEARANCE	D-104	CLEAR & FREE
GARDNER COLOR	D-150G	8 MAX
HHPA, %	D-160	REPORT
MHHPA, %	D-160	REPORT
MTHPA, %	D-160	REPORT
FREE ACID, %	D-160B-3	REPORT
GEL TIME, seconds	D-160Y	140 - 190
MAX EXOTHERMIC GEL TIME, seconds	D-160Y	REPORT
MAX EXOTHERMIC GEL TEMP, F	D-160Y	375 MIN