



PRODUCT SPECIFICATION SHEET

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3-Methoxypropionitrile (MOPN)

Test Method	Description	Acceptance Range
D-101	WATER, %	0.2 MAX
D-103	APHA COLOR	50 MAX
D-104	APPEARANCE	CLEAR AND FREE
D-116	ESTER, %	0.1 MAX
D-116	ACRYLONITRILE, %	0.02 MAX
D-116	METHANOL, %	0.1 MAX
D-116	MOPN, % (<i>water free basis</i>)	99.85 MIN
D-116B	pH (2%)	4.0 - 5.5