SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name: Nadic Methyl Anhydride, NMA, NMA NE
Product form: Substance
Product code: NMA, NMA NE
Other means of identification: Methyl-5-norbornene-2,3-dicarboxylic anhydride; 4-7-Methanoisobenzofuran-1,3-dione

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture: Use in closed process, no likelihood of exposure.
Use in closed, continuous process with occasional controlled exposure.
Use in closed batch process (synthesis or formulation).
Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities.
Transfer of substance or preparation into small containers (dedicated filling line, including weighing).

1.3. Details of the supplier of the safety data sheet
Dixie Chemical Company, Inc.
10601 Bay Area Blvd
Pasadena TX 77507
Phone: 281-474-3271
Email: msds@dixiechemical.com

1.4. Emergency telephone number
Emergency number: CHEMTREC® (800) 424-9300 Domestic, (703) 527-3887 International

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
GHS-US classification
Acute Tox. 4 (Oral) H302
Acute Tox. 3 (Inhalation/aerosol) H331
Skin Irrit. 2 H315
Eye Dam. 1 H318
Resp. Sens. 1 H334
Skin Sens. 1 H317

2.2. Label elements
GHS-US labelling
Hazard pictograms (GHS-US): 

Signal word (GHS-US): Danger
Hazard statements (GHS-US): H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H331 - Toxic if inhaled
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

Precautionary statements (GHS-US): P261 - Avoid breathing mist
P264 - Wash hands, forearms and face thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P271 - Use only outdoors or in a well-ventilated area
P272 - Contaminated work clothing must not be allowed out of the workplace
P280 - Wear eye protection, face protection, protective clothing, protective gloves
P284 - [In case of inadequate ventilation] wear respiratory protection
P301+P312 - If swallowed: Call a doctor, a poison center if you feel unwell
P302+P352 - If on skin: Wash with plenty of soap and water
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor, a poison center
P311 - Call a doctor, a poison center
Nadic Methyl Anhydride, NMA, NMA NE

Safety Data Sheet
Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.3. Other hazards
No additional information available

2.4. Unknown acute toxicity (GHS-US)
No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl-5-norbornene-2,3-dicarboxylic anhydride</td>
<td>(CAS No) 25134-21-8</td>
<td>90 - 100</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.

First-aid measures after inhalation: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.

First-aid measures after skin contact: IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. Get medical attention immediately.

First-aid measures after eye contact: IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.

First-aid measures after ingestion: IF SWALLOWED: Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/injuries after skin contact: May cause an allergic skin reaction. Causes skin irritation.

Symptoms/injuries after eye contact: Causes serious eye damage.

Symptoms/injuries after ingestion: Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Unsuitable extinguishing media: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Must be preheated before ignition can occur.

Explosion hazard: Product is not explosive.

Reactivity: Carbon oxides may be emitted upon combustion of material. This material reacts with water or steam to form phthalic acids. This reaction is slightly exothermic.

5.3. Advice for firefighters

Firefighting instructions: Use cold water spray to cool fire-exposed containers to minimize risk of rupture. Do not dispose of fire-fighting water in the environment. Dispose of in accordance with relevant local regulations. Prevent human exposure to fire, fumes, smoke and products of combustion.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
Nadic Methyl Anhydride, NMA, NMA NE

Safety Data Sheet
Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Evacuate area. Keep upwind. Ventilate area. Spill should be handled by trained clean-up crews properly equipped with respiratory equipment and full chemical protective gear (see Section 8).

6.1.1. For non-emergency personnel
Protective equipment: Wear Protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Notify authorities if product enters sewers or public waters. Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Eliminate ignition sources. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

6.4. Reference to other sections
See Sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Wear personal protective equipment. Do not handle until all safety precautions have been read and understood. Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Preferably transfer by pump or gravity. Handle small quantities under a lab hood. Prevent product vapors of decomposition from contacting hot spots. Prevent product vapors of decomposition from electric arc action (welding).

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Protect from sunlight. Store in a well-ventilated place. Store in original container. Keep the container tightly closed. Keep in a bonded area.
Packaging materials: Polyethylene. Steel coated (enameled).

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Compound</th>
<th>RemARK (ACGIH)</th>
<th>RemARK (OSHA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl-5-norbornene-2,3-dicarboxylic anhydride(25134-21-8)</td>
<td>OELs not established</td>
<td>OELs not established</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.


Hand protection: Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Be aware that the chemical may penetrate the gloves. Frequent changes are advisable. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection: Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.

Skin and body protection: Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

07/17/2015 Nadic Methyl Anhydride, NMA, NMA NE 3/7
Nadic Methyl Anhydride, NMA, NMA NE

Safety Data Sheet
Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Respiratory protection : Use NIOSH-approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow to tan.</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight.</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>132 °C (270 °F) at 2 mm Hg or ca. 140 °C (284 °F) at 10 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>135 °C (275 °F) PMCC, ASTM D93</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>200 °C (392 °F)</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>5 mm Hg at 120 °C (248 °F)</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>6.1 g/L (AIR = 1)</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.2 (≥ 1.25) at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
Carbon oxides may be emitted upon combustion of material. This material reacts with water or steam to form phthalic acids. This reaction is slightly exothermic.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
Heating above 200 °C may result in product decomposition and release of hazardous fumes.

10.4. Conditions to avoid

10.5. Incompatible materials

10.6. Hazardous decomposition products
Carbon monoxide (CO), carbon dioxide (CO₂).

SECTION 11: Toxicological information

11.1. Information on toxicological effects


Methyl-5-norbornene-2,3-dicarboxylic anhydride (25134-21-8)
LD50 oral rat : 914 mg/kg (SOURCE: IUCLID)

Skin corrosion/irritation : Causes skin irritation.
Nadic Methyl Anhydride, NMA, NMA NE

Safety Data Sheet
Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

- **Serious eye damage/irritation**: Causes serious eye damage.
- **Respiratory or skin sensitisation**: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
- **Germ cell mutagenicity**: Not classified
- **Carcinogenicity**: Not classified
- **Reproductive toxicity**: Not classified
- **Specific target organ toxicity (single exposure)**: Not classified
- **Specific target organ toxicity (repeated exposure)**: Not classified
- **Aspiration hazard**: Not classified
- **Symptoms/injuries after inhalation**: Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- **Symptoms/injuries after skin contact**: May cause an allergic skin reaction. Causes skin irritation.
- **Symptoms/injuries after eye contact**: Causes serious eye damage.
- **Symptoms/injuries after ingestion**: Harmful if swallowed.

### SECTION 12: Ecological information

#### 12.1. Toxicity
Ecology - general: No information available.

#### 12.2. Persistence and degradability

<table>
<thead>
<tr>
<th><strong>Nadic Methyl Anhydride</strong></th>
<th>Persistence and degradability</th>
<th>No data available.</th>
</tr>
</thead>
</table>

#### 12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th><strong>Nadic Methyl Anhydride</strong></th>
<th>Bioaccumulative potential</th>
<th>No information available.</th>
</tr>
</thead>
</table>

#### 12.4. Mobility in soil
No additional information available

#### 12.5. Other adverse effects
No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods
Waste treatment methods: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Waste disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

### SECTION 14: Transport information

In accordance with DOT
Transport document description: UN3265 Corrosive liquid, acidic, organic, n.o.s., (Contains: Methyl-5-norbornene-2,3-dicarboxylic anhydride) 8, III
UN-No.(DOT): 3265
DOT NA no.: UN3265
Proper Shipping Name (DOT): Corrosive liquid, acidic, organic, n.o.s. (Contains: Methyl-5-norbornene-2,3-dicarboxylic anhydride)
Department of Transportation (DOT) Hazard Classes: 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT): 8 - Corrosive

Packing group (DOT): III - Minor Danger
DOT Quantity Limitations Passenger aircraft/rail: 5 L (49 CFR 173.27)
Nadic Methyl Anhydride, NMA, NMA NE

Safety Data Sheet
Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other: 40 - Stow “clear of living quarters”

Additional information
Other information: No supplementary information available.

Transport by sea
UN-No. (IMDG): 3265
Proper Shipping Name (IMDG): CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Class (IMDG): 8 - Corrosive substances
Packing group (IMDG): III - substances presenting low danger

Air transport
UN-No. (IATA): 3265
Proper Shipping Name (IATA): CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Class (IATA): 8 - Corrosives
Packing group (IATA): III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations
Nadic Methyl Anhydride
All chemical substances in this product are listed in the EPA (Environment Protection Agency) TSCA (Toxic Substances Control Act) Inventory
SARA Section 311/312 Hazard Classes: Immediate (acute) health hazard

15.2. International regulations
All chemical substances in this product are listed on the Australian Inventory of Chemical Substances (AICS) or are exempt
All chemical substances in this product are listed on the Canadian Domestic Substances List (DSL) or are exempt
All chemical substances in this product are listed on the Chinese Chemical Inventory of Existing Chemical Substances (IECSC) or are exempt
All chemical substances in this product are listed on the European EINECS Inventory or the ELINCS list or are exempt
All chemical substances in this product are listed on the Japanese Existing and New Chemical Substances Inventory (ENCS) or are exempt
All chemical substances in this product are listed on the Korean Existing Chemicals Inventory (KECI) or are exempt
All chemical substances in this product are listed on the New Zealand Inventory of Chemicals (NZIoC) or are exempt
All chemical substances in this product are listed on the Philippines Inventory of Chemicals and Chemical Substances (PICCS) or are exempt
All chemical substances in this product are listed on the Taiwan Chemical Substance Inventory (TSCI) or are exempt

15.3. US State regulations
California Proposition 65
This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

SECTION 16: Other information

Indication of changes: Revision 1.0: New SDS Created.
: 07/17/2015
Other information: Author: ANF.

NFPA health hazard: 2 - Intense or continued exposure could cause temporary incapacitation or possible residual injury unless prompt medical attention is given.
NFPA fire hazard: 1 - Must be preheated before ignition can occur.
NFPA reactivity: 1 - Normally stable, but can become unstable at elevated temperatures and pressures or may react with water with some release of energy, but not violently.

HMIS III Rating
Health: 2*
Flammability: 1
Physical: 1
Personal Protection:

07/17/2015 Nadic Methyl Anhydride, NMA, NMA NE 6/7
This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.